IN THE CLAIMS

- 1. (Currently Amended) A manual grinding tool comprising a rotating grinding head (7) acting as a single material removing tool which assumes a fixed position in relation to a motor and gear unit having a housing (1) with two handles (2,4), comprising a guide device (8) which is connected to the tool and can be placed against a workpiece (19) in a sliding and/or rolling manner and with respect to which the grinding head (7) assumes a fixed position and by means of which the tool can be pressed against the workpiece (19) in at least one direction in a stable manner without tilting.
- 2. (Previously Presented) The grinding tool as claimed in claim 1, wherein the guide device (8) can be pressed at at least three bearing points against the workpiece (19) in two directions in a stable manner without tilting.
- 3. (Previously Presented) The grinding tool as claimed in claim 1, wherein the guide device (8) has a bearing surface (15) which can be adapted to a surface of the workpiece (19).

- 4. (Currently Amended) The grinding tool as claimed in claim 3, wherein the surface of the workpiece (19) adjoins an edge (20) of the workpiece (19), and the grinding head (7) is provided for machining the edge (20) or /and a marginal surface (14) of the workpiece (19a) adjoining the workpiece edge.
- 5. (Previously Presented) The grinding tool as claimed in claim 4, wherein the guide device (8b) comprises a stop element (23) for bearing against the marginal surface (14b).
- 6. (Previously Presented) The grinding tool as claimed in claim 3, wherein the bearing surface (15) is formed by an annular surface coaxial to the grinding head (7).
- 7. (Previously Presented) The grinding tool as claimed in claim 1, wherein the grinding head (7e) is arranged between a plurality of stop elements (34, 35) of the guide device (8e) which are provided for bearing against a workpiece surface (32).
- 8. (Previously Presented) The grinding tool as claimed in claim 7, wherein the stop elements (34, 35) have different heights and the rotation axis of the grinding head (7e) is at a

desired angle to the workpiece surface (32) when the stop elements (34, 35) bear against the workpiece surface (32).

- 9. (Previously Presented) The grinding tool as claimed in claim 1, wherein the guide device (8b-8d) comprises stop elements (11, 12) acting on opposite sides of a workpiece (19b-19d).
- 10. (Currently Amended) The grinding tool as claimed in one claim 1, wherein the guide device (8, 8a, 8d) is adjustable[[,]] in particular for setting the angles of bevels to be ground and for setting the position of the grinding point at the grinding head (7).
- 11. (Previously Presented) The grinding tool as claimed in claim 10, wherein the guide device (8d) is pivotable about an axis (25) for setting the bevel angle.
- 12. (Previously Presented) The grinding tool as claimed in claim 10, wherein a drive device is provided for the adjustment, in particular for the oscillating adjustment, of the grinding point position.

- 13. (Canceled)
- 14. (Canceled)